

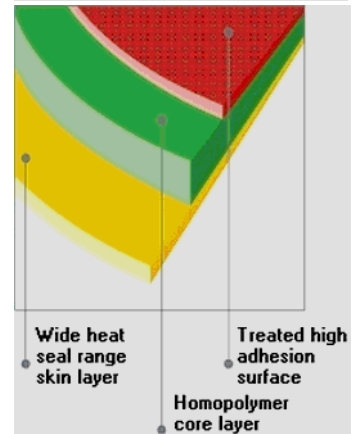
**Description :**

Transparent, both sides heat sealable (one side LTS) co-extruded BOPP film for food & confectionery packaging

**Features and applications :**

- \* One side corona treated
- \* Untreated side for low heat sealing
- \* Suitable for single ply & lamination applications
- \* Excellent gloss and clarity
- \* Excellent hot tack and sealing strength
- \* Excellent ink adhesion with flexographic and rotogravure
- \* Very good sealing strength, excellent machinability on high speed packaging machines (particularly for cylindrical packages)

**Available gauge(s) (µm) :** 20,25,30,40



Properties	Unit		Technical Values				Test Method
<b>Thickness</b>	µm		20	25	30	40	ASTM D 2673
<b>Yield</b>	m2/kg		55	44	36,6	27,5	ASTM D 2673
<b>Haze</b>	%		=< 2,5	2,7	2,7	2,7	ASTM D 1003
<b>Gloss</b>	%	F	90	90	90	95	ASTM D 2457
<b>Dimensional stability</b>	%	MD	-4	-4	-4	-4	ASTM D 1204
	%	TD	-1,5	-2	-2	-2	
<b>Tensile strength at break</b>	kg/mm <sup>2</sup>	MD	14	14	14	14	ASTM D 882
	kg/mm <sup>2</sup>	TD	30	30	30	30	
<b>Elongation</b>	%	MD	190	190	190	190	ASTM D 882
	%	TD	50	50	50	50	
<b>C.O.F</b>		BB	=< 0,3	=< 0,3	=< 0,3	=< 0,3	ASTM D 1894
<b>Heat-seal temperature</b>	°C	FB	115	115	115	115	POLINAS
<b>Heat seal temperature</b>	°C	*BB	75	75	75	75	POLINAS
<b>Surface tension</b>	dyne/cm	F	>= 38	>= 36	>= 36	>= 36	ASTM D 2578
<b>OTR (23C, 0%RH)</b>	cm <sup>3</sup> /m <sup>2</sup> /24h		2.300	1.900	1.600	1300	ASTM D 3985
<b>WVTR (38C, 90%RH)</b>	gr/m <sup>2</sup> /24h		6,5	5,5	5	3,5	ASTM F 1249

F: Front - B: Back - \*220 N, 1 sec, 200 g/25mm

This film complies with the EC and FDA food contact regulations. Detailed documentation is available on your request.

All the information contained in this datasheet is supplied at the best of our knowledge and must not be construed as a guarantee. Since the circumstances and processes used in the application of our product are beyond our control, our guarantee remains within the limits of the generic conditions of supply of the product itself. Business Development and Customer Solutions Department is available to supply upon request all the updated recommendations relevant to the best converting and processing techniques for the product. Also, different film thicknesses and properties are available upon request.



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