

MATERIAL SAFETY DATA SHEET (91/155/EEC)



PRODUCT GROUP : **COATED POLYPROPYLENE FILM**
PRODUCT TRADE NAME(S) : **POLIKAP, POLICOAT, POLISTRIP**

MSDS NUMBER : K 2003/001
REVISION # and DATE: 2 - 12/04/2005 PAGE: 1/5

1 IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

TRADE NAME: POLIKAP, POLICOAT, POLISTRIP

CHEMICAL NAME : Polypropylene and its Terpolymer
SUPPLIER : **Polinas Plastik Sanayii ve Ticareti A.Ş.**
Organize Sanayi Bolgesi 45030
Manisa , TURKEY
Telephone : 90236 2330470 Pbx
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2 COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	CAS NUMBER
Propene homopolymer : min. 90%	9003-07-0
PVDC(for only PVdC coated films): max.7 %	25038-72-6

3 HAZARDS IDENTIFICATION

INHALATION: If heated to 235°C, the product may form vapors or fumes which may cause irritation of the respiratory tract.

SKIN CONTACT: The contact with hot molten material may cause severe burns.

EYE CONTACT: If heated to 235°C, the product may form vapors or fumes which may cause irritation to the eye.

INGESTION: The materials are biologically inert.

ENVIRONMENTAL IMPACT: The material is not biodegradable, not compostable.

PHYSICO-CHEMICAL HAZARDS: The material is combustible if exposed to flames. Handling of material may create electrical charges and sparks which may be a cause of ignition for other flammable materials.

4 FIRST AID MEASURES

ROUTE OF EXPOSURE

INHALATION: Fumes and vapors produced by heated or burned material may be irritating for the respiratory tract. In the case of PVDC coated films, thermal decomposition of PVDC releases HCl. Bring the patient into fresh air. Get medical advice if the symptoms continue.

SKIN CONTACT: Exposure to hot molten material:
Treat the affected part with cold water. No attempt should be made to detach molten product adhering to the skin or to remove clothing attached with molten material. Injured areas should be treated as burns.

EYE CONTACT: Exposure to hot molten material:
Treat the part with cold water. Seek immediately special treatment at hospital or medical center. In case of irritation caused by vapors/fumes; wash with copious volumes of water, and seek medical advice.



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5 FIRE - FIGHTING MEASURES

FIRE CLASS REGULATION: A
TECHNICAL MEASURES: Stop the fire spreading. Call the fire brigade immediately. Evacuate non-essential personnel. Protective clothing, goggles and self-contained breathing equipment should be made available for firemen.
EXTINGUISHING MEDIA SUITABLE: CO2, Halon, AFFF (Aqueous Film-Forming Foam) Foam, water spray (mist) only to cool the surfaces exposed to the fire.
NOT TO BE USED: Do not use water jets (stick jets) for extinguishing fire, since they could help spread the flames.
EXPOSURE HAZARDS: Complete combustion with an excess of oxygen forms; CO2 and water vapor. Partial combustion forms also; CO, fumes and vapors irritating for the respiratory tract.
PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS: Wear suitable breathing equipment, in case of risk of exposure to vapors or fumes.

6 ACCIDENTAL RELEASE MEASURES

Refer to points 8 and 13 AFTER SPILLAGE ON SOIL: Material on the floor can cause slipping. Recover the spilled material by sweeping and dispose of it. Dispose safely in accordance with local and national regulations.
ON WATER: If the material has been discharged into a water stream, inform the authorities of the possible presence of floating debris.

7 HANDLING AND STORAGE

HANDLING: Film rolls and pallets are heavy. Film edges are sharp and may cause cuts/wounds. Exercise the utmost care in handling the materials.
STORAGE CONDITIONS: Store at ambient temperature and humidity (preferably 25 °C, 50% relative humidity) in the original packaging.
 Store away from heating sources, avoid static electricity buildup. When pallets are stored in racks, it should be checked whether the pallets fit the racks.
Vbf - Klasse (Germany): Not applicable
SPECIFIC USE(S): No information available.





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8 EXPOSURE CONTROLS / PERSONNEL PROTECTION

EXPOSURE CONTROLS

OCCUPATIONAL EXPOSURE LIMIT: Respirable dust particles: US (ACGIH-2001): TLV-8h
 TWA: 3mg/m³, NL(2001): MAC-TGG8 uur: 5 mg/m³, D(2000):
 MAK: 1,5mg/m³, F(1999): VME: 5 mg/m³, B(1998):
 VL-GW: 3 mg/m³, UK(2001): 4 mg/m³
 Inhalable dust particles: US (ACGIH-2001): TLV8 h
 TWA: 10 mg/m³, NL(2001): MAC-TGG8 uur: 10 mg/m³, D(2000):
 MAK: 4 mg/m³, F(1999): VME: 10 mg/m³, B(1998): VL-GW:
 10 mg/m³, UK(2001): 10 mg/m³

EXPOSURE CONTROLS:

OCCUPATIONAL EXPOSURE CONTROL: Standard usage conditions of material do not generate the formation of dust particles.

RESPIRATORY PROTECTION: In case of risk of exposure to dust, vapor or fumes generated by thermal decomposition of the material, it is recommended that a local exhaust system is placed above the converting equipment (hood) and the working area must be properly ventilated. In the case of PVDC coated films, thermal decomposition of PVDC releases HCl. Bring the patient into fresh air. Get medical advice if the symptoms continue.

SKIN AND BODY PROTECTION: If contact with hot molten material is possible, wear heat-insulating and chemical-proof gloves and clothes as well as a face shield.

EYE PROTECTION: When the splashing of hot molten material may occur, wear goggles/face shield.

OTHER PERSONNEL PROTECTION: Slabs of film on the floor can be slippery. Exercise due care in areas when spillage occurs.

ENVIRONMENTAL EXPOSURE CONTROLS: Unregulated.

9 PHYSICAL AND CHEMICAL PROPERTIES

These are indicative values only and should not be regarded as product specifications.

GENERAL INFORMATION:

Appearance: Plastic film.
Physical State at 20 °C: Solid
Color: Transparent or colorful.
Odor: Odorless.

IMPORTANT HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Melting range, °C : from 160 to 165
Flash Temperature (ASTM D1929), °C: 350
Auto-Ignition Temp, °C: >380
Explosion limit: Not applicable.
Density, mass at (20°C), (kg/m³) 550-1000
Solubility in water at 20 °C (mg/l): Insoluble
Solubility in organic solvents : Insoluble



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10 STABILITY AND REACTIVITY

STABILITY: The material is stable under normal storage, handling and operating conditions (up to 45°C, 50% RH)

HAZARDOUS REACTIONS: The material is combustible if exposed to flames. Handling of material may create electrical charges and sparks which may be a cause of ignition of other flammable materials. In the case of PVDC coated films, thermal decomposition products are HCl, CO, and particulates of C.

CONDITIONS TO AVOID: Avoid contact with strong oxidizing materials and fluorine. Avoid proximity or contact with flames or sparks. Do not heat to temperatures exceeding 235 °C

11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY: The material is biologically inert and not harmful.

LOCAL EFFECT
Inhalation: If heated to 235 °C, the product may form vapors or fumes which may cause irritation of the respiratory tract.

SKIN CONTACT: The material is not irritating. The contact with the hot molten material may cause severe thermal burns. Thermal decomposition materials are produced at elevated temperatures and these may be irritating for the respiratory tract.

EYE CONTACT: Because of its composition, the material should be considered not irritating.

SPECIFIC EFFECTS: At best of the present knowledge, the material is not Genotoxic, Carcinogenic, or harmful to reproduction.

12 ECOLOGICAL INFORMATION

INFORMATION ON
ECOLOGICAL EFFECTS: Avoid dissemination in the environment.

BIODEGRADATION: The material is not biodegradable.

13 DISPOSAL CONSIDERATION

WASTE DISPOSAL: Always dispose of in accordance to local regulations. The material can be disposed of in the following ways:
* Landfill
* Incineration (Thermal recovery) must be carried out in plants equipped with a system for the neutralization or recovery of HCl from flue gases
* Recycling (Reprocessing) is possible only with mixed plastics

INDUSTRIAL WASTE NUMBER: 07 02 13,16 01 19,17 02 03&20 01 39; plastics

SPI Code
Society of
Plastic Industry: 5 PP; Polypropylene + others'7'

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14 TRANSPORT INFORMATION

UN NUMBER: Not applicable.

ROAD (ADR)/RAIL (RID): Not restricted for transportation.

MARINE (IMO-IMDG): Not restricted for transportation.

AIR (ICAO/IATA): Not restricted for transportation.

15 REGULATORY INFORMATION

LABELING AND CLASSIFICATION EC
SYMBOL(S) EC: Not classified according to EEC directives 67/548/EEC (dangerous substances) and 1999/45/EC (dangerous preparations).

EINECS NUMBER: Not applicable.

16 OTHER INFORMATION

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. The information and recommendations contained herein are to the best of Polinas Plastic's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made with regards to accuracy, reliability or completeness. Conditions of use of the material are under the control of the user; therefore, it is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.